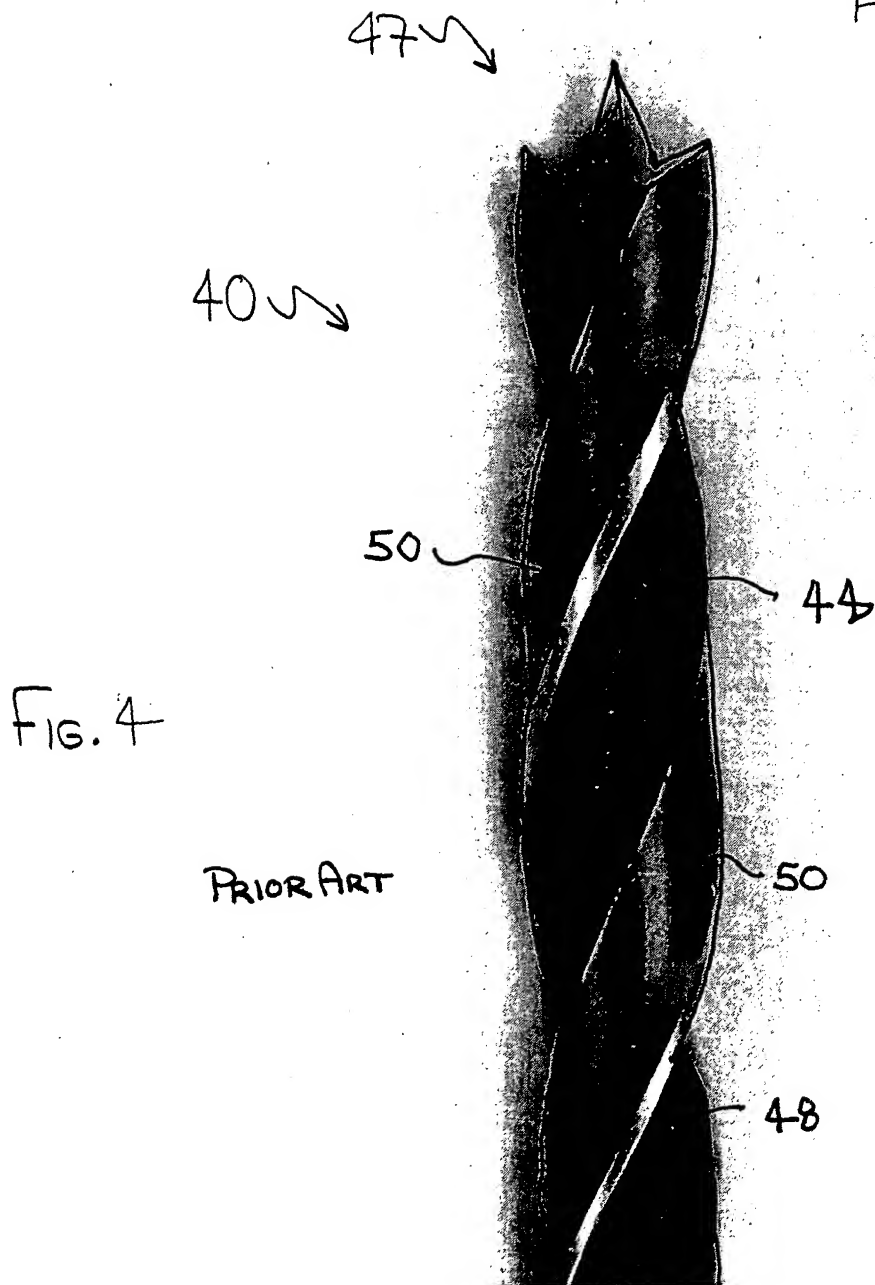
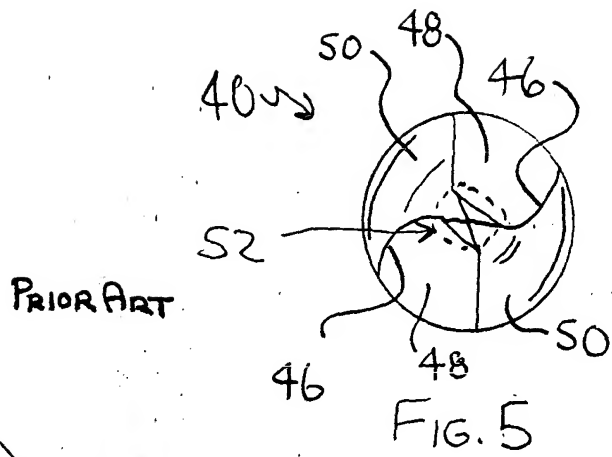
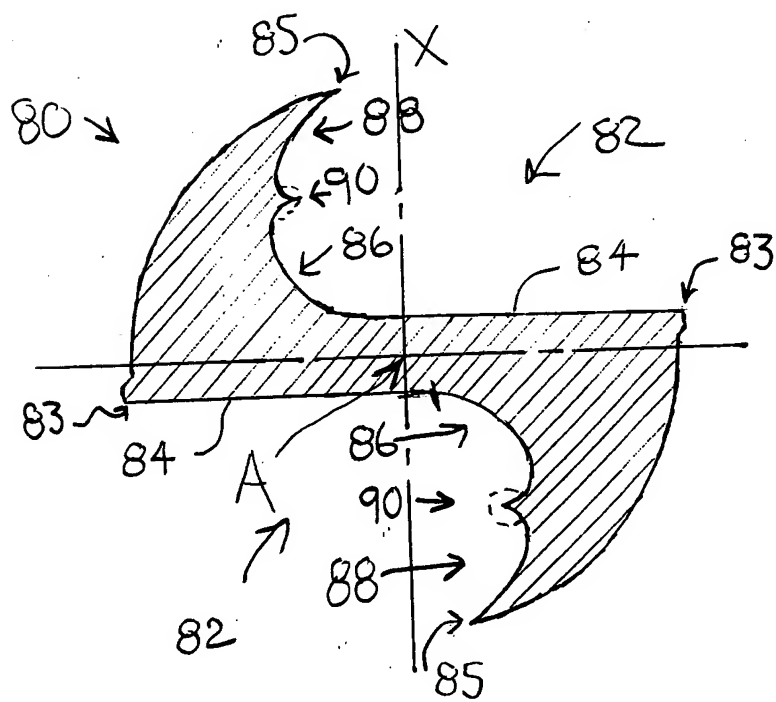
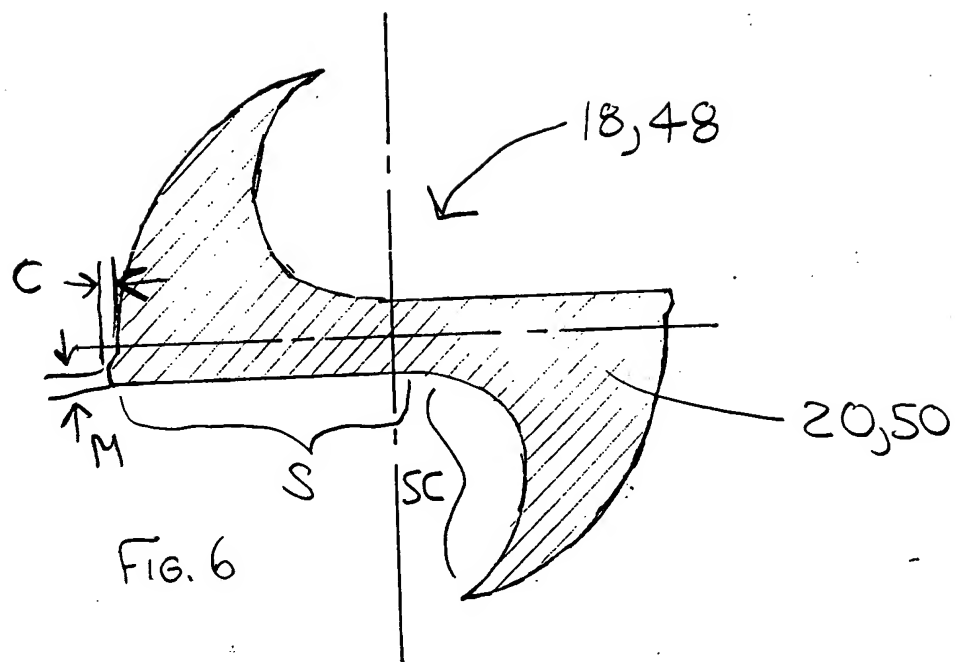
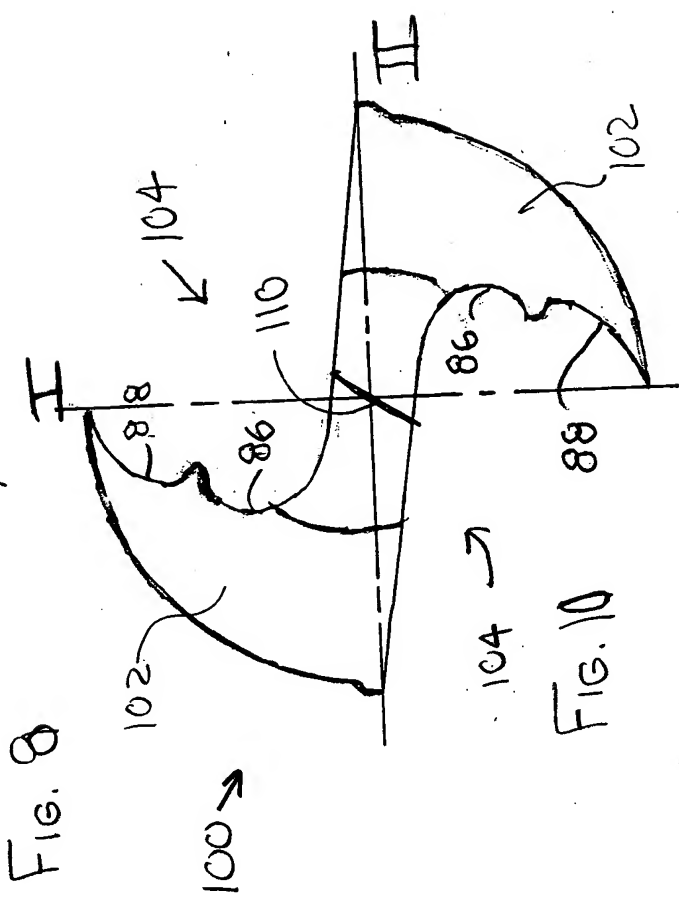
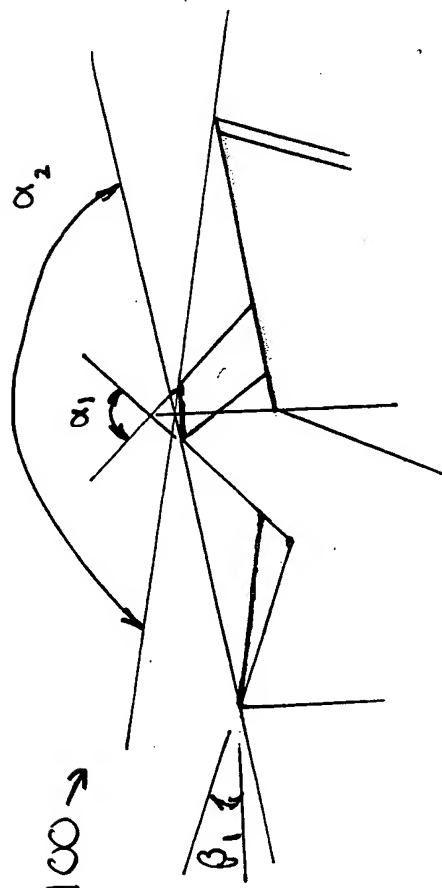
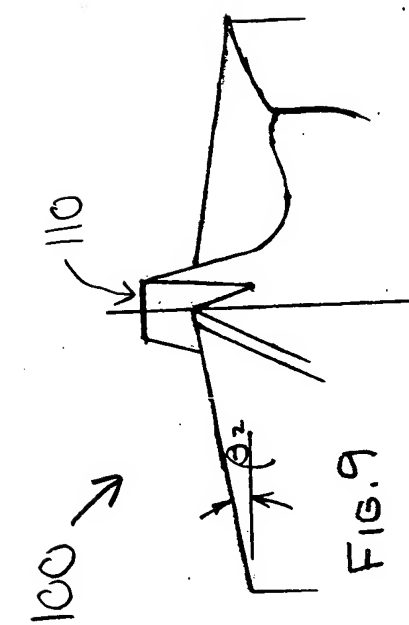


FIG. 3







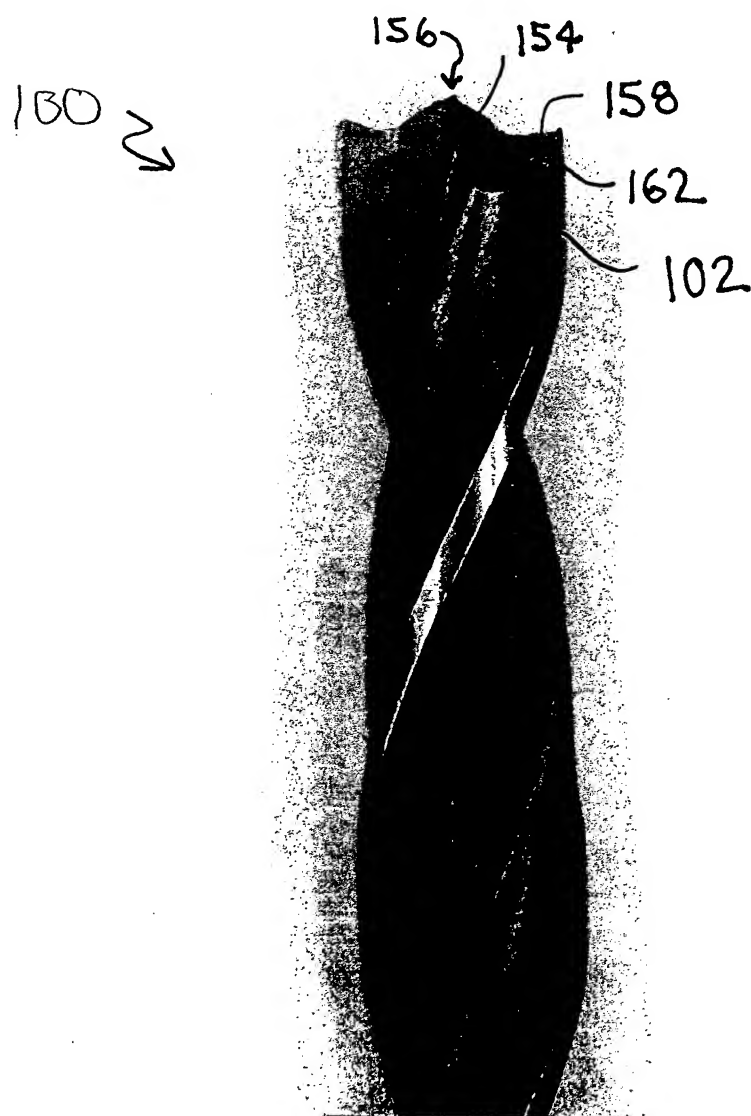
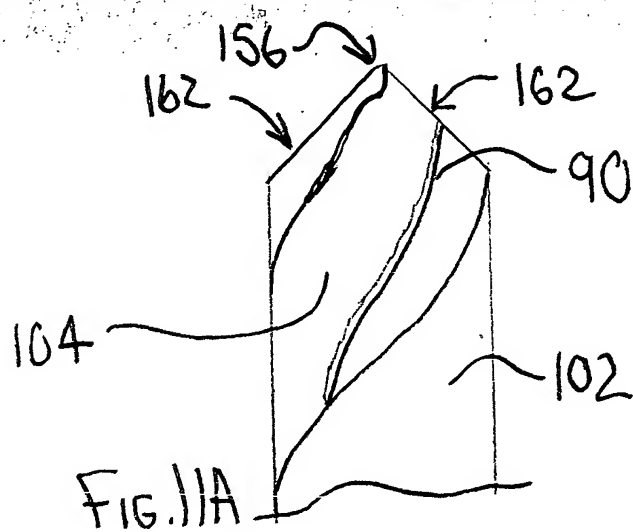
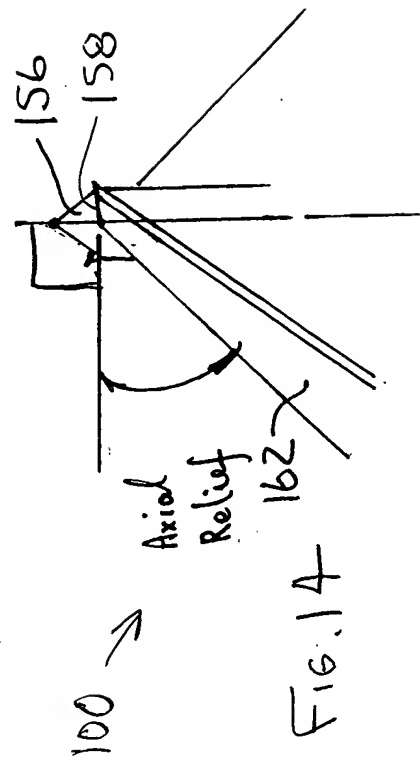
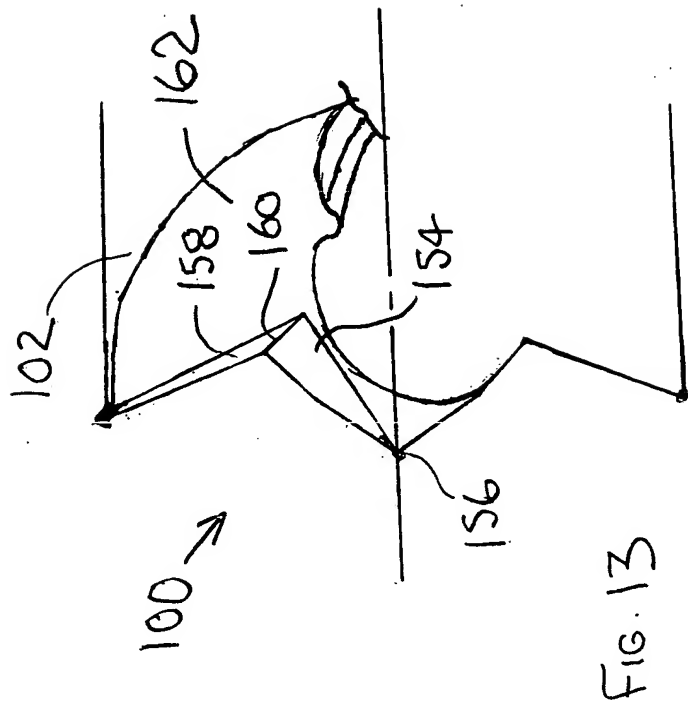
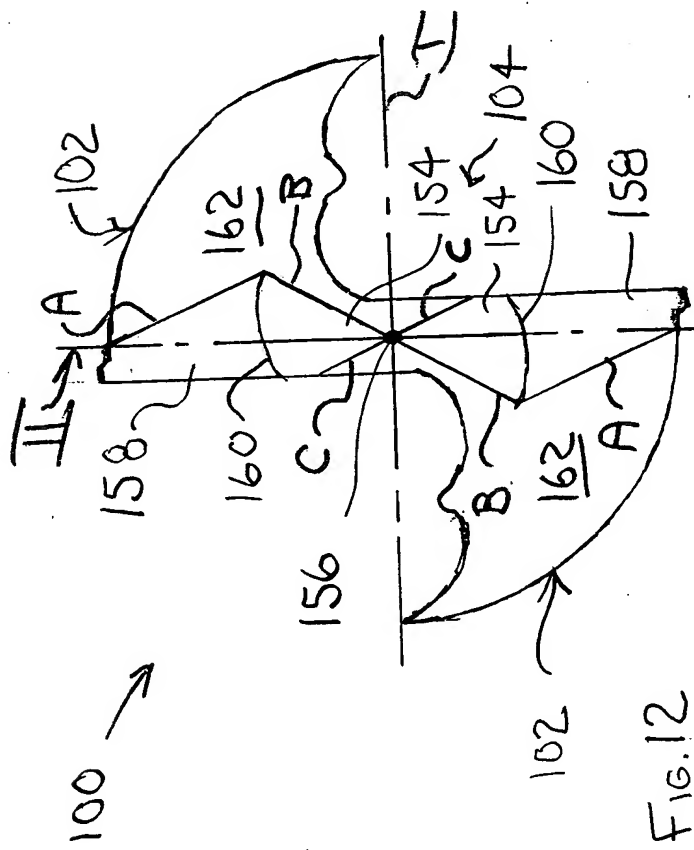


FIG. 11



Axial Relief

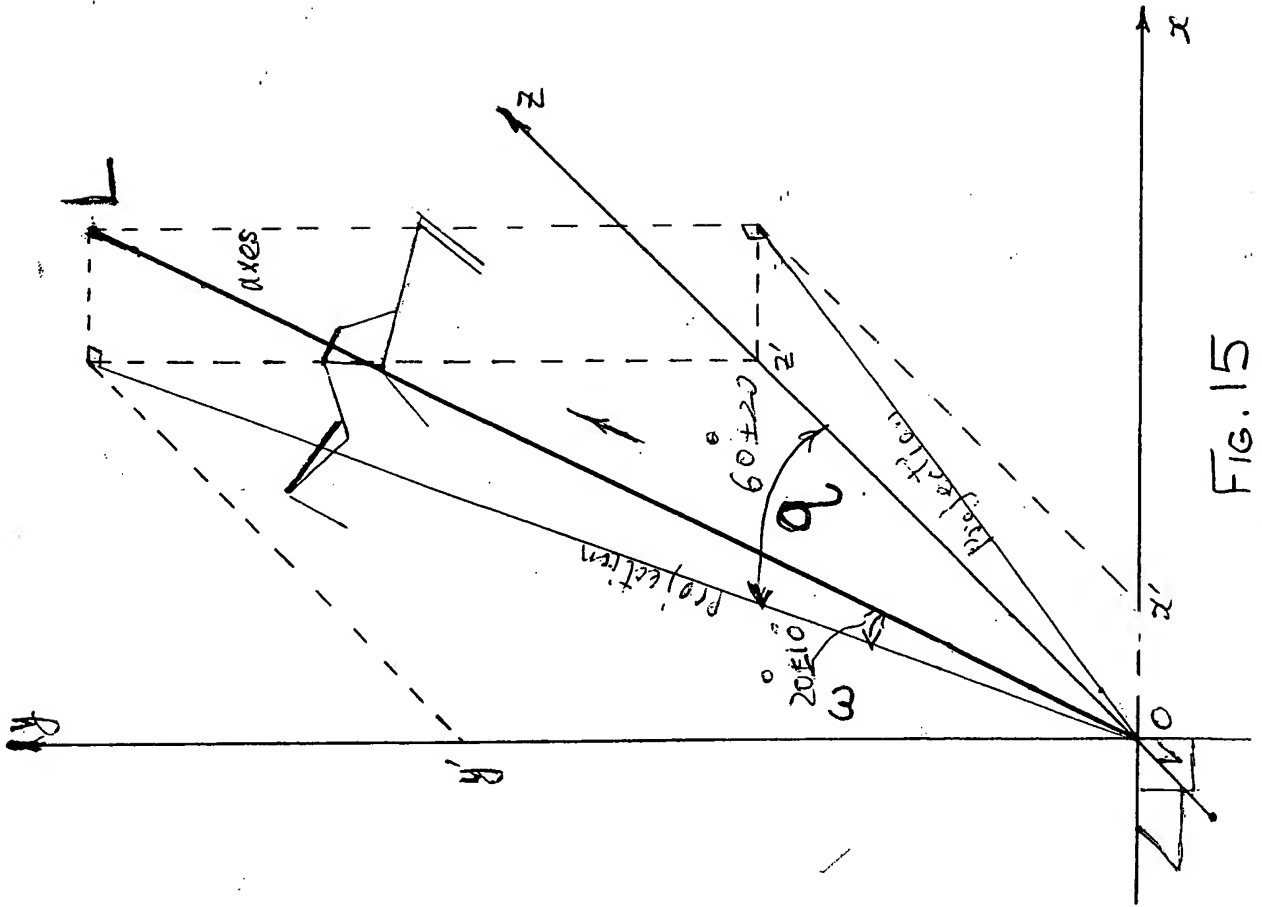
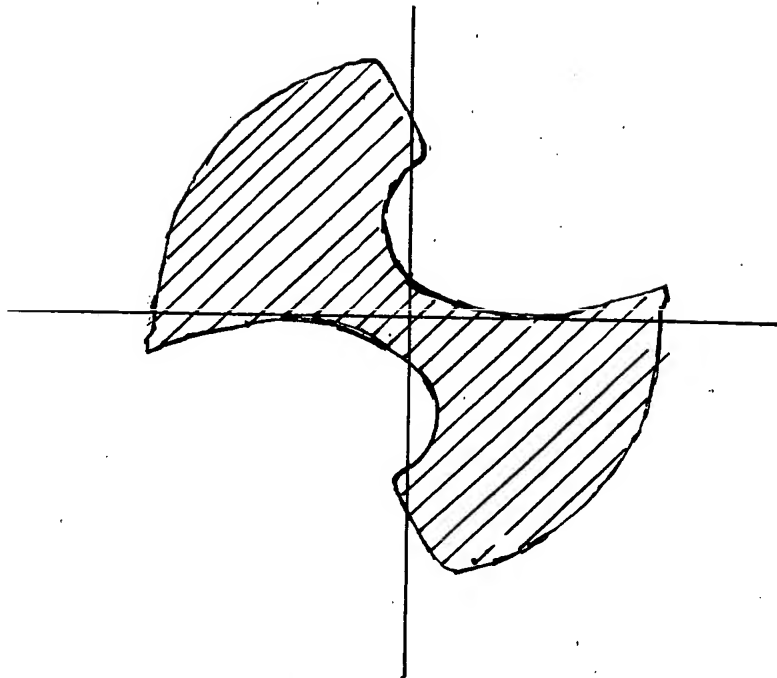
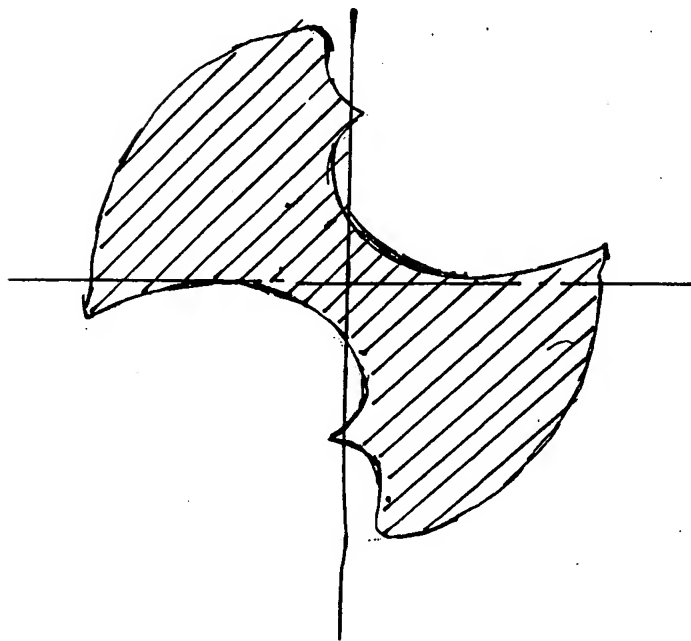


Fig. 15



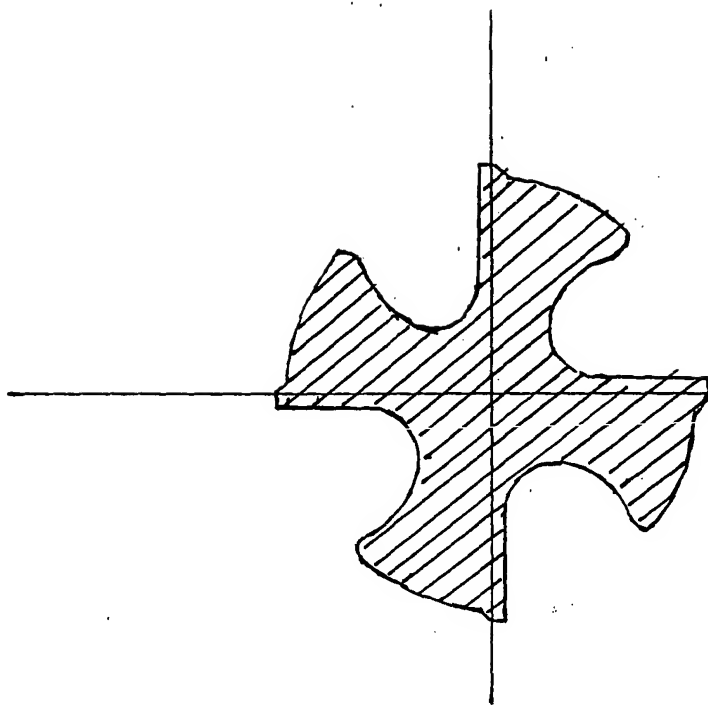
Prior Art

FIG. 17



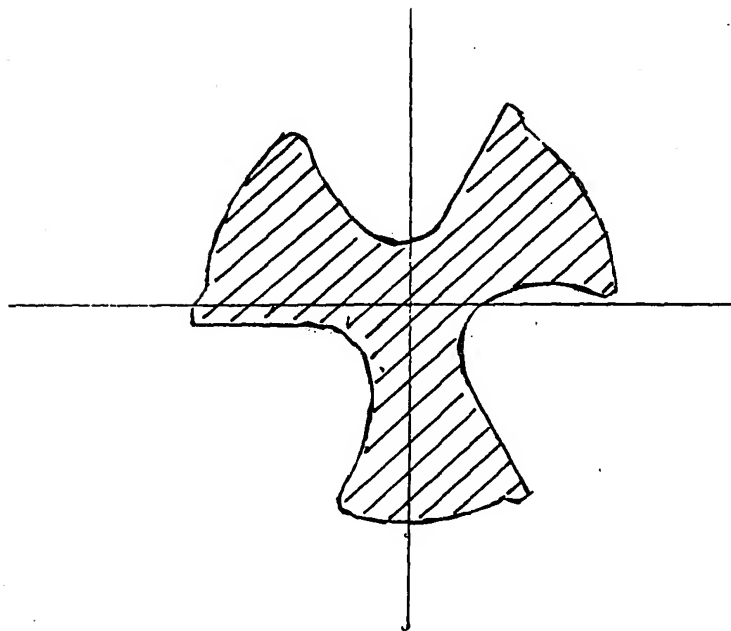
Prior Art

FIG. 16



Prior Art
4-flute

FIG. 19



Prior Art
3-flute

FIG. 18

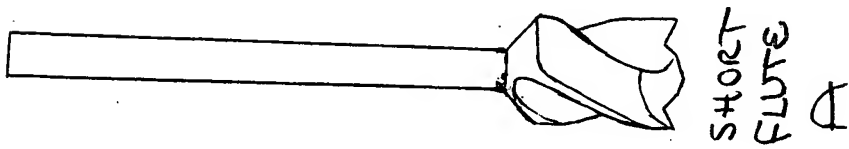
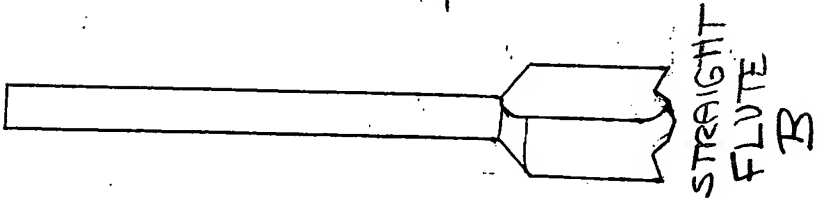
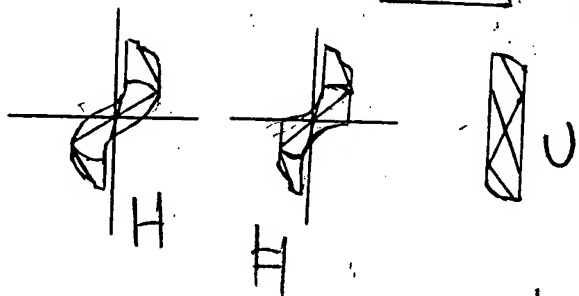
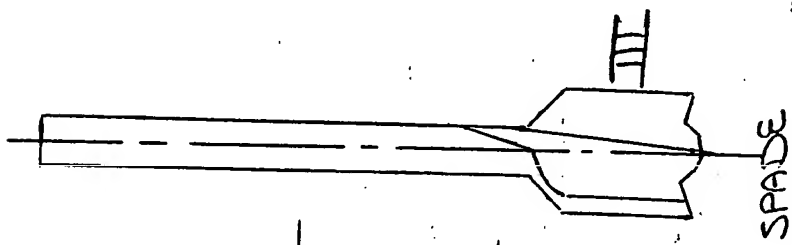
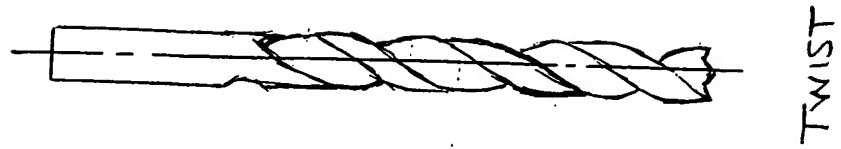


FIG. 20